### For high temperature applications

## **TLI-1550HT**



### AA Size Lithium-Ion Rechargeable Battery

Notice: The application load profile has to be approved by Tadiran. Charging circuits and protections have to be designed in line with Tadiran guidelines.





#### **Physical Characteristics**

Length 51.5 mm. max. Diameter 14.7  $\pm$  0.3 mm. Weight 20 g. max.

#### Electrical Characteristics (for batteries stored at RT for 1 year or less)

#### Charge

Maximum Charge Voltage 4.1 V

Charge Method CCCV (Constant Current/Constant Voltage)

Max Charge Current @ -20 to +50 °C 100 mA

Max Charge Current @ -40 to +135 °C 50 mA

#### Discharge

Maximum Discharge Current @ 20 °C

Continuous to 2.0 V (without PTC) 5 A 1 second pulse to 2.0 V 15 A

Charge / Discharge operating temperature -40 to +135 °C Storage temperature range -55 to +135 °C

#### **Performance**

Item	Value	Conditions
Maximum Capacity when charged to 4.1 V	500 mAh	Discharge at 20 mA to 2.0 V at 20 °C
Charge / Discharge Cycles	>1000	At Room Temperature
Capacity Retention after 100 cycles (reversible)	93 %	Discharge at 100 mA at 20 °C
Capacity Retention after 5 years (reversible)	91 %	Discharge at 100 mA at 20 °C
Impedance (RT)	< 100 mΩ	Impedance at 1 kHz

#### Physical Cell / Battery Protection (to be applied by the user)

Item	Specification	
Over charge protection	Cell voltage should not be higher than 4.3 V	
Over discharge protection	Cell voltage should not be lower than 2.0 V	

#### Battery pack assembly and usage considerations

- For 2 cells or more in series, voltage shall be monitored on each cell.
- For more than 2 cells in parallel, maximum charge current shall be limited to 250 mA for the whole pack.

#### **Safety Considerations**

The cells successfully passed the following tests:

Altitude simulation

Shock & Vibration

Short Circuit at RT, 55 °C & +72 °C

Heating at 150 °C

Forced Discharge

Crush

Temperature Cycling

Overcharge

#### **Key Features**

- Hermetically sealed (glass-to-metal)
- Wide operating temperature range
- Low self discharge
- Large number of cycles
- High output current
- High reliability
- Safe design
- Lightweight

#### Main Applications

- Medical autoclavable devices
- Heavy-duty vehicle engines
- Automotive utilities at high temp
- Oil and gas drilling

#### Ordering P/N:

TLI-1550HT/S	61-1563-22000
TLI-1550HT/T	61-1563-22150
TLI-1550HT/Z2/T	61-1563-14250
TLI-1550HT/TP	61-1563-22250
TLI-1550HT/Z2/TP	61-1563-22350

#### WARNING:

Fire, Explosion, And Severe Burn hazards. Do Not Crush, Disassemble, Heat Above 135°C, Short Circuit, Incinerate Or Expose Contents to water.

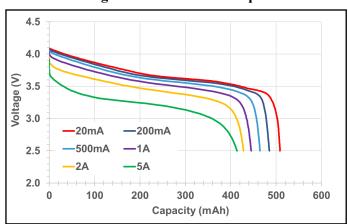
www.tadiranbatteries.com

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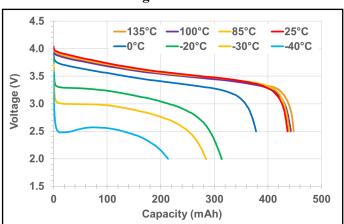


#### **Performance Data**

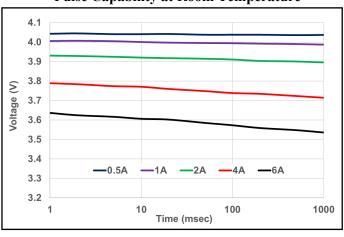
#### Discharge curves at Room Temperature



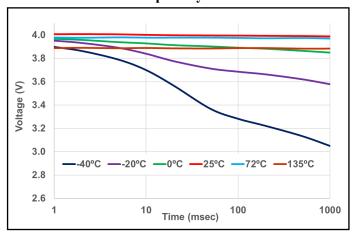
Discharge curves at 1 A



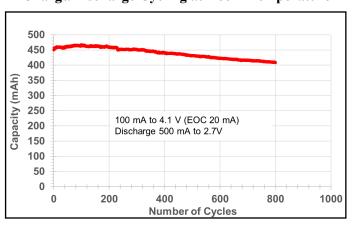
**Pulse Capability at Room Temperature** 



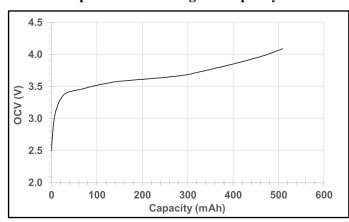
Pulse Capability at 1 A



Charge/Discharge Cycling at Room Temperature



**Open Circuit Voltage vs Capacity** 



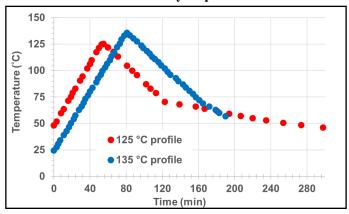
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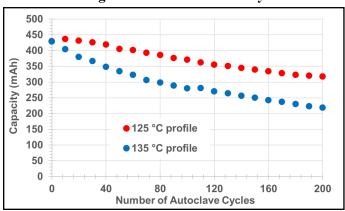


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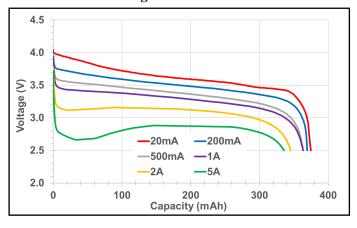
Autoclave cycle profiles



Discharge at 0.5 A vs Autoclave cycles



Discharge after 24h at 135°C



Discharge at 0.5 A after 24h at various temperatures

